



Roland DG VersaUV LEC2-330/640

This document bridges the gap between the Fiery XF documentation and the Roland DG VersaUV LEC2-330/640 documentation.

Refer to the Installation section before you connect the printer to a computer. The Operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from [here](#).

General settings

The printer driver supports the printers: Roland DG VersaUV LEC2-330 and Roland DG VersaUV LEC2-640.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: EFI Fiery XF 7.3.1

Fiery XF Model	Description
Roland VersaUV LEC2-330 CMYK	4 colors (CMYK)
Roland VersaUV LEC2-640 CMYK	4 colors (CMYK)
Roland VersaUV LEC2-330 CMYKGIW	6 colors (CMYKGIW)
Roland VersaUV LEC2-640 CMYKGIW	6 colors (CMYKGIW)
Roland VersaUV LEC2-330 CMYKPrGIW	7 colors (CMYKPrGIW)
Roland VersaUV LEC2-640 CMYKPrGIW	7 colors (CMYKPrGIW)

Operation

Color Tools settings

- **Dot size:**

The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.

- **Ink type:**

This printer supports only Eco-UV5 ink.

- **Layered printing and split head control:**



Layered printing
and split head control

- **Media types, print quality, resolution:**

Following media types are provided along with print quality and corresponding resolutions.

360 x 360 resolution is only available for LEF-200 printers.

CMYK color mode:

Media type	Color mode	Print quality	Resolution
Generic	High Speed	720 x 720 dpi	CMYK (v) 5p
	Standard	720 x 720 dpi	CMYK (v) 8p
		720 x 720 dpi	CMYK (v) 6p
	High Quality	720 x 1440 dpi	CMYK (v) 16p
Generic II	Artistic	1440 x 1440 dpi	CMYK (v) 16p
		720 x 720 dpi	CMYK (v) 5p
	Standard	720 x 720 dpi	CMYK (v) 8p
	High Quality	720 x 1440 dpi	CMYK (v) 16p
Generic Label	Artistic	1440 x 1440 dpi	CMYK (v) 16p
		1440 x 1440 dpi	CMYK (v) 12p
	High Quality	720 x 1440 dpi	CMYK (v) 8p
		720 x 1440 dpi	CMYK (v) 10p
	Standard	720 x 720 dpi	CMYK (v) 6p
		720 x 720 dpi	CMYK (v) 5p
Generic Backlit	High Speed	720 x 720 dpi	CMYK (v)
	High Quality	720 x 1440 dpi	CMYK (v)
	Artistic	1440 x 1440 dpi	CMYK (v)

CMYKGIW color mode:

Media type	Color mode	Print quality	Resolution	
Generic	High Speed	720 x 720 dpi	CMYK (v)	
		720 x 720 dpi	White (v)	
	Standard	720 x 720 dpi	CMYK (v) 16p	
		720 x 720 dpi	CMYK (v) 12p	
		720 x 720 dpi	White HD ->CMYK (v)	
		720 x 720 dpi	CMYK->White HD (v)	
		720 x 720 dpi	White (v)	
		720 x 720 dpi	White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		720 x 1440 dpi	White HD ->CMYK (v) 32p	
		720 x 1440 dpi	White HD ->CMYK (v) 24p	
		720 x 1440 dpi	CMYK->White HD (v) 32p	
		720 x 1440 dpi	CMYK->White HD (v) 24p	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
		1440 x 1440 dpi	CMYK (v) 32p	
		1440 x 1440 dpi	CMYK (v) 24p	
	Artistic	1440 x 1440 dpi	White HD ->CMYK (v) 32p	
		1440 x 1440 dpi	White HD ->CMYK (v) 24p	
		1440 x 1440 dpi	CMYK->White HD (v) 32p	
		1440 x 1440 dpi	CMYK->White HD (v) 24p	
		1440 x 1440 dpi	White (v)	
		1440 x 1440 dpi	White HD (v)	
Generic II	High Speed	720 x 720 dpi	CMYK (v)	
		720 x 720 dpi	White (v)	
	Standard	720 x 720 dpi	CMYK (v) 16p	
		720 x 720 dpi	CMYK (v) 12p	
		720 x 720 dpi	White HD ->CMYK (v)	
		720 x 720 dpi	CMYK->White HD (v)	
		720 x 720 dpi	White (v)	
		720 x 720 dpi	White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		720 x 1440 dpi	White HD ->CMYK (v) 32p	
		720 x 1440 dpi	White HD ->CMYK (v) 24p	
		720 x 1440 dpi	CMYK->White HD (v) 32p	
		720 x 1440 dpi	CMYK->White HD (v) 24p	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
		1440 x 1440 dpi	CMYK (v) 32p	
		1440 x 1440 dpi	CMYK (v) 24p	
	Artistic	1440 x 1440 dpi	White HD ->CMYK (v) 32p	
		1440 x 1440 dpi	White HD ->CMYK (v) 24p	
		1440 x 1440 dpi	CMYK->White HD (v) 32p	
		1440 x 1440 dpi	CMYK->White HD (v) 24p	
		1440 x 1440 dpi	White (v)	
		1440 x 1440 dpi	White HD (v)	
Generic Label	High Speed	720 x 720 dpi	CMYK (v)	
		720 x 720 dpi	White (v)	
	Standard	720 x 720 dpi	CMYK (v) 10p	
		720 x 720 dpi	CMYK (v) 12p	
		720 x 720 dpi	White HD ->CMYK (v)	
		720 x 720 dpi	CMYK->White HD (v)	
		720 x 720 dpi	White (v)	
		720 x 720 dpi	White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v) 12p	
		720 x 1440 dpi	CMYK (v) 16p	
		720 x 1440 dpi	White HD ->CMYK (v)	
		720 x 1440 dpi	CMYK->White HD (v)	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
	Artistic	1440 x 1440 dpi	CMYK (v) 20p	
		1440 x 1440 dpi	CMYK (v) 24p	
		1440 x 1440 dpi	White HD ->CMYK (v)	
		1440 x 1440 dpi	CMYK->White HD (v)	
		1440 x 1440 dpi	White (v)	
		1440 x 1440 dpi	White HD (v)	
	Generic Backlit	Standard	720 x 720 dpi	CMYK (v)
			720 x 720 dpi	White HD ->CMYK (v)
			720 x 720 dpi	CMYK->White HD (v)
		High Quality	720 x 1440 dpi	CMYK (v)
720 x 1440 dpi			White HD ->CMYK (v)	
720 x 1440 dpi			CMYK->White HD (v)	
Artistic		1440 x 1440 dpi	CMYK (v)	
		1440 x 1440 dpi	White HD ->CMYK (v)	
		1440 x 1440 dpi	CMYK->White HD (v)	

Media type	Color mode	Print quality	Resolution
Generic with Special Effects	High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)
		720 x 720 dpi	CMYK+MatteVarnish (v)
		720 x 720 dpi	MatteVarnish->CMYK (v)
		720 x 720 dpi	CMYK (v)
	Standard	720 x 720 dpi	CMYK->MatteVarnish (v)
		720 x 720 dpi	CMYK+MatteVarnish (v)
		720 x 720 dpi	MatteVarnish->CMYK (v)
		720 x 720 dpi	CMYK (v) 16p
		720 x 720 dpi	CMYK (v) 12p
		720 x 720 dpi	CMYK->MatteVarnish (v)
	High Quality	720 x 1440 dpi	CMYK->MatteVarnish (v)
		720 x 1440 dpi	CMYK+MatteVarnish (v)
		720 x 1440 dpi	MatteVarnish->CMYK (v)
		720 x 1440 dpi	CMYK (v) 32p
	Artistic	720 x 1440 dpi	CMYK (v) 24p
		1440 x 1440 dpi	CMYK->MatteVarnish (v)
1440 x 1440 dpi		CMYK+MatteVarnish (v)	
1440 x 1440 dpi		MatteVarnish->CMYK (v)	
Generic II with Special Effects	High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)
		720 x 720 dpi	CMYK+MatteVarnish (v)
		720 x 720 dpi	MatteVarnish->CMYK (v)
		720 x 720 dpi	CMYK (v)
	Standard	720 x 720 dpi	CMYK->MatteVarnish (v)
		720 x 720 dpi	CMYK+MatteVarnish (v)
		720 x 720 dpi	MatteVarnish->CMYK (v)
		720 x 720 dpi	CMYK (v) 16p
		720 x 720 dpi	CMYK (v) 12p
		720 x 720 dpi	CMYK->MatteVarnish (v)
	High Quality	720 x 1440 dpi	CMYK->MatteVarnish (v)
		720 x 1440 dpi	CMYK+MatteVarnish (v)
		720 x 1440 dpi	MatteVarnish->CMYK (v)
		720 x 1440 dpi	CMYK (v) 32p
	Artistic	720 x 1440 dpi	CMYK (v) 24p
		1440 x 1440 dpi	CMYK->MatteVarnish (v)
1440 x 1440 dpi		CMYK+MatteVarnish (v)	
1440 x 1440 dpi		MatteVarnish->CMYK (v)	
Generic Label with Special Effects	High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)
		720 x 720 dpi	CMYK+MatteVarnish (v)
		720 x 720 dpi	MatteVarnish->CMYK (v)
		720 x 720 dpi	CMYK (v)
	Standard	720 x 720 dpi	CMYK->MatteVarnish (v) 10p
		720 x 720 dpi	CMYK->MatteVarnish (v) 12p
		720 x 720 dpi	CMYK+MatteVarnish (v) 10p
		720 x 720 dpi	CMYK+MatteVarnish (v) 12p
		720 x 720 dpi	MatteVarnish->CMYK (v) 10p
		720 x 720 dpi	MatteVarnish->CMYK (v) 12p
	High Quality	720 x 720 dpi	CMYK (v) 10p
		720 x 720 dpi	CMYK (v) 12p
		720 x 1440 dpi	CMYK->MatteVarnish (v) 12p
		720 x 1440 dpi	CMYK->MatteVarnish (v) 16p
		720 x 1440 dpi	CMYK+MatteVarnish (v) 12p
		720 x 1440 dpi	CMYK+MatteVarnish (v) 16p
Artistic	720 x 1440 dpi	MatteVarnish->CMYK (v) 12p	
	720 x 1440 dpi	MatteVarnish->CMYK (v) 16p	
	720 x 1440 dpi	CMYK (v) 12p	
	720 x 1440 dpi	CMYK (v) 16p	
	1440 x 1440 dpi	CMYK->MatteVarnish (v) 20p	
	1440 x 1440 dpi	CMYK->MatteVarnish (v) 24p	
Special Effects	Standard	720 x 720 dpi	GlossVarnish (v)
		720 x 720 dpi	MatteVarnish (v)
		720 x 720 dpi	Embossing (v)
	High Quality	720 x 1440 dpi	GlossVarnish (v)
		720 x 1440 dpi	MatteVarnish (v) 12p
		720 x 1440 dpi	MatteVarnish (v) 16p
		720 x 1440 dpi	Embossing (v)
		720 x 1440 dpi	Embossing (v)

CMYKPrGIW color mode:

Media type	Color mode	Print quality	Resolution	
Generic	High Speed	720 x 720 dpi	CMYK (v)	
		720 x 720 dpi	White (v)	
	Standard	720 x 720 dpi	CMYK (v) 16p	
		720 x 720 dpi	CMYK (v) 12p	
		720 x 720 dpi	White HD ->CMYK (v)	
		720 x 720 dpi	CMYK->White HD (v)	
		720 x 720 dpi	White (v)	
		720 x 720 dpi	White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		720 x 1440 dpi	White HD ->CMYK (v) 32p	
		720 x 1440 dpi	White HD ->CMYK (v) 24p	
		720 x 1440 dpi	CMYK->White HD (v) 32p	
		720 x 1440 dpi	CMYK->White HD (v) 24p	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
		Artistic	1440 x 1440 dpi	CMYK (v) 32p
			1440 x 1440 dpi	CMYK (v) 24p
	1440 x 1440 dpi		White HD ->CMYK (v) 32p	
	1440 x 1440 dpi		White HD ->CMYK (v) 24p	
	1440 x 1440 dpi		CMYK->White HD (v) 32p	
	1440 x 1440 dpi		CMYK->White HD (v) 24p	
	1440 x 1440 dpi		White (v)	
	1440 x 1440 dpi		White HD (v)	
	Generic II	High Speed	720 x 720 dpi	CMYK (v)
			720 x 720 dpi	White (v)
		Standard	720 x 720 dpi	CMYK (v) 16p
			720 x 720 dpi	CMYK (v) 12p
720 x 720 dpi			White HD ->CMYK (v)	
720 x 720 dpi			CMYK->White HD (v)	
720 x 720 dpi			White (v)	
720 x 720 dpi			White HD (v)	
High Quality		720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		720 x 1440 dpi	White HD ->CMYK (v) 32p	
		720 x 1440 dpi	White HD ->CMYK (v) 24p	
		720 x 1440 dpi	CMYK->White HD (v) 32p	
		720 x 1440 dpi	CMYK->White HD (v) 24p	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
		Artistic	1440 x 1440 dpi	CMYK (v) 32p
			1440 x 1440 dpi	CMYK (v) 24p
1440 x 1440 dpi			White HD ->CMYK (v) 32p	
1440 x 1440 dpi			White HD ->CMYK (v) 24p	
1440 x 1440 dpi			CMYK->White HD (v) 32p	
1440 x 1440 dpi			CMYK->White HD (v) 24p	
1440 x 1440 dpi			White (v)	
1440 x 1440 dpi			White HD (v)	
Generic Label		High Speed	720 x 720 dpi	CMYK (v)
			720 x 720 dpi	White (v)
		Standard	720 x 720 dpi	CMYK (v) 10p
			720 x 720 dpi	CMYK (v) 12p
	720 x 720 dpi		White HD ->CMYK (v)	
	720 x 720 dpi		CMYK->White HD (v)	
	720 x 720 dpi		White (v)	
	720 x 720 dpi		White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v) 12p	
		720 x 1440 dpi	CMYK (v) 16p	
		720 x 1440 dpi	White HD ->CMYK (v)	
		720 x 1440 dpi	CMYK->White HD (v)	
		720 x 1440 dpi	White (v)	
		720 x 1440 dpi	White HD (v)	
	Artistic	1440 x 1440 dpi	CMYK (v) 20p	
		1440 x 1440 dpi	CMYK (v) 24p	
		1440 x 1440 dpi	White HD ->CMYK (v)	
		1440 x 1440 dpi	CMYK->White HD (v)	
		1440 x 1440 dpi	White (v)	
		1440 x 1440 dpi	White HD (v)	

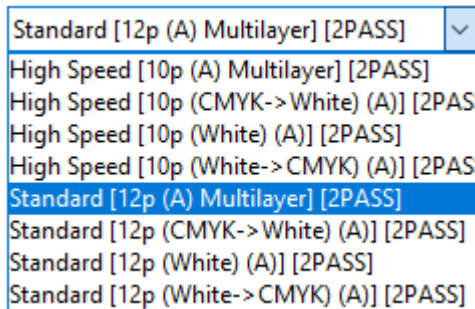
Media type Color mode Print quality Resolution

Media type	Color mode	Print quality	Resolution	
Generic Backlit	Standard	720 x 720 dpi	CMYK (v)	
		720 x 720 dpi	White HD ->CMYK (v)	
		720 x 720 dpi	CMYK->White HD (v)	
	High Quality	720 x 1440 dpi	CMYK (v)	
		720 x 1440 dpi	White HD ->CMYK (v)	
		720 x 1440 dpi	CMYK->White HD (v)	
	Artistic	1440 x 1440 dpi	CMYK (v)	
		1440 x 1440 dpi	White HD ->CMYK (v)	
		1440 x 1440 dpi	CMYK->White HD (v)	
Generic with Special Effects	High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)	
		720 x 720 dpi	CMYK+MatteVarnish (v)	
		720 x 720 dpi	MatteVarnish->CMYK (v)	
		720 x 720 dpi	CMYK (v)	
	Standard	720 x 720 dpi	CMYK->MatteVarnish (v)	
		720 x 720 dpi	CMYK+MatteVarnish (v)	
		720 x 720 dpi	MatteVarnish->CMYK (v)	
		720 x 720 dpi	CMYK (v) 16p	
	High Quality	720 x 720 dpi	CMYK (v) 12p	
		720 x 1440 dpi	CMYK->MatteVarnish (v)	
		720 x 1440 dpi	CMYK+MatteVarnish (v)	
		720 x 1440 dpi	MatteVarnish->CMYK (v)	
	Artistic	720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		1440 x 1440 dpi	CMYK->MatteVarnish (v)	
		1440 x 1440 dpi	CMYK+MatteVarnish (v)	
		1440 x 1440 dpi	MatteVarnish->CMYK (v)	
		1440 x 1440 dpi	CMYK (v) 32p	
		1440 x 1440 dpi	CMYK (v) 24p	
	Generic II with Special Effects	High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)
			720 x 720 dpi	CMYK+MatteVarnish (v)
720 x 720 dpi			MatteVarnish->CMYK (v)	
720 x 720 dpi			CMYK (v)	
Standard		720 x 720 dpi	CMYK->MatteVarnish (v)	
		720 x 720 dpi	CMYK+MatteVarnish (v)	
		720 x 720 dpi	MatteVarnish->CMYK (v)	
		720 x 720 dpi	CMYK (v) 16p	
High Quality		720 x 720 dpi	CMYK (v) 12p	
		720 x 1440 dpi	CMYK->MatteVarnish (v)	
		720 x 1440 dpi	CMYK+MatteVarnish (v)	
		720 x 1440 dpi	MatteVarnish->CMYK (v)	
Artistic		720 x 1440 dpi	CMYK (v) 32p	
		720 x 1440 dpi	CMYK (v) 24p	
		1440 x 1440 dpi	CMYK->MatteVarnish (v)	
		1440 x 1440 dpi	CMYK+MatteVarnish (v)	
		1440 x 1440 dpi	MatteVarnish->CMYK (v)	
		1440 x 1440 dpi	CMYK (v) 32p	
		1440 x 1440 dpi	CMYK (v) 24p	
Generic Label with Special Effects		High Speed	720 x 720 dpi	CMYK->MatteVarnish (v)
			720 x 720 dpi	CMYK+MatteVarnish (v)
	720 x 720 dpi		MatteVarnish->CMYK (v)	
	720 x 720 dpi		CMYK (v)	
	Standard	720 x 720 dpi	CMYK->MatteVarnish (v) 10p	
		720 x 720 dpi	CMYK->MatteVarnish (v) 12p	
		720 x 720 dpi	CMYK+MatteVarnish (v) 10p	
		720 x 720 dpi	CMYK+MatteVarnish (v) 12p	
		720 x 720 dpi	MatteVarnish->CMYK (v) 10p	
		720 x 720 dpi	MatteVarnish->CMYK (v) 12p	
		720 x 720 dpi	CMYK (v) 10p	
	High Quality	720 x 720 dpi	CMYK (v) 12p	
		720 x 1440 dpi	CMYK->MatteVarnish (v) 12p	
		720 x 1440 dpi	CMYK->MatteVarnish (v) 16p	
		720 x 1440 dpi	CMYK+MatteVarnish (v) 12p	
		720 x 1440 dpi	CMYK+MatteVarnish (v) 16p	
		720 x 1440 dpi	MatteVarnish->CMYK (v) 12p	
		720 x 1440 dpi	MatteVarnish->CMYK (v) 16p	
	Artistic	720 x 1440 dpi	CMYK (v) 16p	
		1440 x 1440 dpi	CMYK->MatteVarnish (v) 20p	
		1440 x 1440 dpi	CMYK->MatteVarnish (v) 24p	
1440 x 1440 dpi		CMYK+MatteVarnish (v) 20p		
1440 x 1440 dpi		CMYK+MatteVarnish (v) 24p		
1440 x 1440 dpi		MatteVarnish->CMYK (v) 20p		
1440 x 1440 dpi		MatteVarnish->CMYK (v) 24p		
Special Effects	Standard	720 x 720 dpi	GlossVarnish (v)	
		720 x 720 dpi	MatteVarnish (v)	
		720 x 720 dpi	Embossing (v)	
	High Quality	720 x 1440 dpi	GlossVarnish (v)	
		720 x 1440 dpi	MatteVarnish (v) 24p	
		720 x 1440 dpi	MatteVarnish (v) 32p	
		720 x 1440 dpi	Embossing (v)	
		720 x 1440 dpi	Embossing (v)	
		720 x 1440 dpi	Embossing (v)	

Media type	Color mode	Print quality	Resolution
Generic with Primer	High Speed	720 x 720 dpi	Primer->CMYK (v) 10p
		720 x 720 dpi	Primer->CMYK (v) 16p
		720 x 720 dpi	Primer->CMYK (v) 12p
	Standard	720 x 720 dpi	Primer->Wh HD (v)
		720 x 1440 dpi	Primer->CMYK (v) 32p
		720 x 1440 dpi	Primer->CMYK (v) 24p
	High Quality	720 x 1440 dpi	Primer->Wh HD (v)
		1440 x 1440 dpi	Primer->CMYK (v) 32p
		1440 x 1440 dpi	Primer->CMYK (v) 24p
Artistic	1440 x 1440 dpi	Primer->Wh HD (v)	
	1440 x 1440 dpi	Primer->CMYK (v) 32p	
	1440 x 1440 dpi	Primer->Wh HD (v)	
Generic II with Primer	High Speed	720 x 720 dpi	Primer->CMYK (v) 10p
		720 x 720 dpi	Primer->CMYK (v) 16p
		720 x 720 dpi	Primer->CMYK (v) 12p
	Standard	720 x 720 dpi	Primer->Wh HD (v)
		720 x 1440 dpi	Primer->CMYK (v) 32p
		720 x 1440 dpi	Primer->CMYK (v) 24p
	High Quality	720 x 1440 dpi	Primer->Wh HD (v)
		1440 x 1440 dpi	Primer->CMYK (v) 32p
		1440 x 1440 dpi	Primer->CMYK (v) 24p
Artistic	1440 x 1440 dpi	Primer->Wh HD (v)	
	1440 x 1440 dpi	Primer->CMYK (v) 32p	
	1440 x 1440 dpi	Primer->Wh HD (v)	
Generic Label with Primer	High Speed	720 x 720 dpi	Primer->CMYK (v)
		720 x 720 dpi	Primer->CMYK (v) 10p
		720 x 720 dpi	Primer->CMYK (v) 12p
	Standard	720 x 720 dpi	Primer->Wh HD (v)
		720 x 1440 dpi	Primer->CMYK (v) 12p
		720 x 1440 dpi	Primer->CMYK (v) 16p
	High Quality	720 x 1440 dpi	Primer->Wh HD (v)
		1440 x 1440 dpi	Primer->CMYK (v) 20p
		1440 x 1440 dpi	Primer->CMYK (v) 24p
Artistic	1440 x 1440 dpi	Primer->Wh HD (v)	
	1440 x 1440 dpi	Primer->CMYK (v) 24p	
	1440 x 1440 dpi	Primer->Wh HD (v)	
Primer	High Speed	720 x 720 dpi	Primer (v)
		720 x 720 dpi	CMYK (v)
		720 x 720 dpi	White (v)
	Standard	720 x 720 dpi	Primer (v)
		720 x 720 dpi	CMYK (v) 16p
		720 x 720 dpi	CMYK (v) 12p
		720 x 720 dpi	White (v)
		720 x 720 dpi	White HD (v)
		720 x 720 dpi	Primer (v)
	High Quality	720 x 1440 dpi	Primer (v)
		720 x 1440 dpi	CMYK (v) 32p
		720 x 1440 dpi	CMYK (v) 24p
		720 x 1440 dpi	White (v)
		720 x 1440 dpi	White HD (v)
		720 x 1440 dpi	White HD (v)

• **Print mode:**

The print mode for Roland DG drivers show up as below. Below is just an example, and not necessarily these model's print modes.



The first name “Standard” is print quality, which represents overall speed of print. There are three print qualities in VG-640 and VG-540 devices mentioned below in increasing order of quality.

- a. High Speed
- b. Standard

c. High Quality

The section inside brackets “[12p (A) Multilayer]” represents the quality and layering capability of a print mode. Higher the number associated with “p”, higher is the quality for that speed of print.

“(A)”, “(B)” represent the dot sizes. “(A)” means larger dot sizes, “(B)” means smaller dot sizes.

“Multilayer” means this print mode is capable of printing multiple layers of ink depending on settings chosen in special settings tab.

“CMYK->White” means this print mode will print white on top of cmyk, in same pass using split head printing. Similarly, for other print modes.

The section inside second brackets [2 PASS] represents the total number of passes per line that will be used to print using selected print mode.

History:

28/09/21: First draft.