



Roland DG VersaUV LEF-12i

This document bridges the gap between the Fiery XF documentation and the Roland DG VersaUV LEF-12i documentation.

Refer to the Installation section before you connect the printer to a computer. The Operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from [here](#).

General settings

The printer driver supports the printers: Roland DG VersaUV LEF-12i.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: EFI Fiery XF 6.5

Fiery XF Model	Description
Roland VersaUV LEF-12i GIW	6 colors (CMYKWGI)

Operation

Color Tools settings

- **Dot size:**
The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.
- **Ink type:**
This printer supports Eco-UV4 and Eco-UV ink.
- **Layered printing and split head control:**
- For more information, see separate printer supplement

Print mode information:

FS = Feed Speed(mm/sec). SS = Scan Speed(mm/sec). DS = Dot Size Definition. DT = Dot Type. Pass = PassesPerLine.

Roland VersaUV LEF-12i GIW:

Print Mode	Resolution	FS	SS	Pass	DS	DT	Media Type
Standard 8p (A)	1440x720	10	150	2	SML	2	Generic
Standard 8p (B)	1440x720	10	380	2	SML	4	Generic
Standard 12p (A)	1440x720	10	150	2	SML	2	Generic
Standard 12p (B)	1440x720	10	380	2	SML	4	Generic
Standard 16p (A)	1440x720	10	150	2	SML	2	Generic
Standard 16p (B)	1440x720	10	380	2	SML	4	Generic
Standard 16p (White->CMYK) (A)	1440x720	10	150	4	SML	2	Generic with special effects
Standard 16p (White->CMYK) (B)	1440x720	10	400	4	SML	4	Generic with special effects
High Quality 24p (White->CMYK) (A)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality 24p (White->CMYK) (B)	1440x720	10	400	4	SML	4	Generic with special effects
High Quality 32p (White->CMYK) (A)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality 32p (White->CMYK) (B)	1440x720	10	400	4	SML	4	Generic with special effects
Standard 16p (CMYK->White) (A)	1440x720	10	150	4	SML	2	Generic with special effects
Standard 16p (CMYK->White) (B)	1440x720	10	400	4	SML	4	Generic with special effects
High Quality 24p (CMYK->White) (A)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality 24p (CMYK->White) (B)	1440x720	10	400	4	SML	4	Generic with special effects
High Quality 32p (CMYK->White) (A)	1440x720	10	150	4	SML	2	Generic with special effects
High Quality 32p (CMYK->White) (B)	1440x720	10	400	4	SML	4	Generic with special effects
Standard 16p (White) (A)	1440x720	10	150	4	SML	2	Special effects
Standard 16p (White) (B)	1440x720	10	400	4	SML	4	Special effects
High Quality 24p (White) (A)	1440x720	10	150	4	SML	2	Special effects
High Quality 24p (White) (B)	1440x720	10	400	4	SML	4	Special effects
High Quality 32p (White) (A)	1440x720	10	150	4	SML	2	Special effects
High Quality 32p (White) (B)	1440x720	10	400	4	SML	4	Special effects
Standard 16p (CMYK->MatteVarnish) (A)	1440x720	10	150	2	SML	2	Generic with special effects
Standard 16p (CMYK->MatteVarnish) (B)	1440x720	10	380	2	SML	4	Generic with special effects
Standard 16p (MatteVarnish->CMYK) (A)	1440x720	10	150	2	SML	2	Generic with special effects
Standard 16p (MatteVarnish->CMYK) (B)	1440x720	10	380	2	SML	4	Generic with special effects
Standard (Gloss A)	1440x720	10	360	2	SML	4	Special effects
Standard (MatteVarnish)	1440x720	10	360	2	SML	2	Special effects

Dot Type Information:

ECO-UV4 INK

Dot Type		Small	Medium	Large			
1	Cyan	12.97	22.72	33.35			
	Magenta						
	Yellow						
	Black	11.39	20.19	29.64			
	White						
	Gloss				12.68	23.33	34.47
	Primer				11.88	25.37	33.10
2	Cyan	12.97	22.72	33.35			
	Magenta						
	Yellow						
	Black	11.39	20.19	29.64			
	White						
	Gloss				12.68	23.33	34.47
	Primer				11.88	25.37	33.10
4	Cyan	4.91	9.94	20.03			
	Magenta						
	Yellow						
	Black	5.28	10.46	19.90			
	White						
	Gloss				4.71	10.06	21.00
	Primer				4.30	9.11	19.42

ECO-UV INK

Dot Type	Color	Small	Medium	Large
1	Cyan	13.06	24.85	34.45
	Magenta			
	Yellow			
	Black	10.70	21.68	31.08
	White			
	Gloss			
2	Cyan	12.99	22.63	32.70
	Magenta			
	Yellow			
	Black	10.65	19.50	28.78
	White			
	Gloss			
4	Cyan	7.25	11.50	21.82
	Magenta			
	Yellow			
	Black	6.17	9.50	18.90
	White			
	Gloss			
6	Cyan	12.86	24.91	34.51
	Magenta			
	Yellow			
	Black	10.99	21.56	30.55
	White			
	Gloss			
Primer	12.47	22.98	33.77	
7	Cyan	12.86	24.91	34.51
	Magenta			
	Yellow			
	Black	10.99	21.56	30.55
	White			
	Gloss			
Primer	12.47	22.98	33.77	
8	Cyan	4.88	9.82	19.72
	Magenta			
	Yellow			
	Black	4.96	8.82	17.28
	White			
	Gloss			
Primer	4.35	9.42	20.41	