



Roland DG TrueVIS LG-300/540/640

This document bridges the gap between the Fiery XF documentation and the Roland DG TrueVIS LG-300/540/640 documentation.

Refer to the Installation section before you connect the printer to a computer. The operation section has information on profile generation and everyday use. Please refer also to the documentation shipped with your printer, which you can also download from [here](#).

General settings

The printer driver supports the printers: Roland DG TrueVIS LG-300, Roland DG TrueVIS LG-540 and Roland DG TrueVIS LG-640.

Environment requirements are as follows: The driver is available for Windows only. This printer connects via network port to the XF server.

Products based on Fiery XF technology: EFI Fiery XF 7.3.3 add-on

| Fiery XF Model | Description |
|--|-----------------------------|
| Roland TrueVIS LG-300 Roland TrueVIS LG-540 Roland TrueVIS LG-640 | 4 colors (CMYK) |
| Roland TrueVIS LG-300 RPrGIW Roland TrueVIS LG-540 RPrGIW Roland TrueVIS LG-640 RPrGIW | 8 colors (CMYKRedPrGIW) |
| Roland TrueVIS LG-300 PrGIW Roland TrueVIS LG-540 PrGIW Roland TrueVIS LG-640 PrGIW | 7 colors (CMYKPrGIW) |
| Roland TrueVIS LG-300 ORWW Roland TrueVIS LG-540 ORWW Roland TrueVIS LG-640 ORWW | 8 colors (CMYKOrangeRedWW) |
| Roland TrueVIS LG-300 ORPrW Roland TrueVIS LG-540 ORPrW Roland TrueVIS LG-640 ORPrW | 8 colors (CMYKOrangeRedPrW) |
| Roland TrueVIS LG-300 ORGIW Roland TrueVIS LG-540 ORGIW Roland TrueVIS LG-640 ORGIW | 8 colors (CMYKOrangeRedGIW) |

| Fiery XF Model | Description |
|---|--------------------|
| Roland TrueVIS LG-300 GIW Roland TrueVIS LG-540 GIW Roland TrueVIS LG-640 GIW | 6 colors (CMYKGIW) |

Changing the print head configuration

There are printers with the print heads swapped which enable user to print layers like White/Gloss on CMYK instead of CMYK on White/Gloss. E.g. if there is a print mode named “High Speed|8p (CMYK->Wh)”, it will print CMYK on White with the default print head configuration, but if the print heads are swapped in the printer, then it will print White on CMYK. To make sure that the printer and driver are using the same print head configuration, the user needs to check this setting at the bottom of the special settings tab.

If the print heads have been swapped in the printer, then user should swap the print head position values in the driver as well, i.e., the list under “1” should be set to 2 and list under “2” should be set to 1.

Print Head Position

1

2

Operation

Color Tools settings

- Dot size:**
 The dot size cannot be selected. The printer driver decides which dot size (Variable, Fixed, etc.) to use.
- Ink type:**
 This printer supports only Eco-UV5 ink.
- Layered printing and split head control:**
 Please see also “Layered Printing and Split Head Control” for Roland DG printers for details.

Print mode information:

FS = Feed Speed(mm/sec). SS = Scan Speed(mm/sec). DS = Dot Size Definition. DT = Dot Type. Pass = PassesPerLine.

Roland TrueVIS LG-300/Roland TrueVIS LG-540/Roland TrueVIS LG-640:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|----------------------|------------|----|------|------|-----|----|------------|
| High Speed 5p | 720x600 | 50 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 40 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 40 | 812 | 2 | SML | 1 | Generic |
| High Speed 8p | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 30 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| Standard 16p | 720x1200 | 20 | 1354 | 2 | SML | 1 | Generic |
| Standard 12p | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 16p | 1200x1200 | 20 | 812 | 2 | SML | 1 | Generic |

Roland TrueVIS LG-300 RPrGIW /Roland TrueVIS LG-540 RPrGIW /Roland TrueVIS LG-640 RPrGIW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|----------------------------------|------------|----|------|------|-----|----|------------------------------|
| High Speed 5p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (B) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (D) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (E) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (F) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (D) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (A) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (B) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White HD) (A) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (White HD) (B) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (A) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (B) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYKRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYKRe->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |

| | | | | | | | |
|--|---------|----|------|---|-----|---|------------------------------|
| High Speed 6p (CMYKRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYKRe->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->GlossVarnish) | 720x600 | 30 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 6p (CMYKRe->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (Primer) | 720x600 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 8p (A) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 8p (B) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (C) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (D) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (D) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (E) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (F) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (C) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (D) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (White HD) (A) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (White HD) (B) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYKRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |

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|---|----------|----|------|---|-----|---|------------------------------|
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (Primer) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 8p (CMYK->GlossVarnish) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (B) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 8p (CMYKRe->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (GlossVarnish) (A) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Speed 8p (GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Speed 12p (MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (MatteVarnish) (B) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Quality 16p (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYKRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 10p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| Standard 12p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Quality 16p (MatteVarnish) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |

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|---|-----------|----|-----|---|-----|---|------------------------------|
| High Quality 16p (MatteVarnish) (B) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| Standard 12p (A) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 12p (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| High Quality 16p (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (B) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (D) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (C) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (D) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYKRe->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 12p (CMYK->GlossVarnish) | 1200x1200 | 20 | 406 | 2 | SML | 8 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 1200x1200 | 10 | 406 | 2 | SML | 8 | Generic with special effects |
| Standard 12p (CMYKRe->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 12p (CMYK->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Best Quality 30p (White HD) (A) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| Best Quality 30p (White HD) (B) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| Best Quality 30p (CMYKOrRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYKRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYK->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |

Roland TrueVIS LG-300 PrGIW / Roland TrueVIS LG-540 PrGIW / Roland TrueVIS LG-640 PrGIW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|-----------------------------|------------|----|------|------|-----|----|-----------------|
| High Speed 5p | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|---|---------|----|------|---|-----|---|------------------------------|
| High Speed 6p (White HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (Primer) | 720x600 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (CMYK->GlossVarnish) | 720x600 | 30 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 6p (CMYK->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (Primer) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 8p (CMYK->GlossVarnish) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (B) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 8p (CMYK->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (GlossVarnish) (A) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |

| | | | | | | | |
|---|-----------|----|------|---|-----|---|------------------------------|
| High Speed 8p (GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Speed 12p (MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (MatteVarnish) (B) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Quality 16p | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (White) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 10p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| Standard 12p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Quality 16p (MatteVarnish) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (MatteVarnish) (B) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Quality 12p | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| High Quality 16p | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 12p (CMYK->GlossVarnish) | 1200x1200 | 20 | 406 | 2 | SML | 8 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 1200x1200 | 10 | 406 | 2 | SML | 8 | Generic with special effects |
| High Quality 12p (CMYK->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |

Roland TrueVIS LG-300 ORWW / Roland TrueVIS LG-540 ORWW / Roland TrueVIS LG-640 ORWW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|---------------------|------------|----|------|------|-----|----|------------|
| High Speed 5p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (B) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (D) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (E) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (F) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (G) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (H) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |

| | | | | | | | |
|------------------------------------|---------|----|------|---|-----|---|------------------------------|
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (D) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (A) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (B) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White HD) (A) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (White HD) (B) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (A) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (B) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYKOrRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (A) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 8p (B) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (E) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (F) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (C) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (D) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (E) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (F) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|--|----------|----|------|---|-----|---|------------------------------|
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (D) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (E) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (F) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White HD) (A) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (White HD) (B) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (C) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (D) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYKOrRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh HD) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (C) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (White) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| Standard 16p (White HD) (A) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (B) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| Standard 16p (CMYKOrRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |

| | | | | | | | |
|--------------------------------------|-----------|----|-----|---|-----|---|------------------------------|
| Standard 16p (CMYKRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 12p (A) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 12p (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 16p (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (B) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (D) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| Standard 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (C) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (D) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (CMYKOrRe->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKRe->Wh) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYKRe->Wh HD) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |

Roland TrueVIS LG-300 ORPrW / Roland TrueVIS LG-540 ORPrW / Roland TrueVIS LG-640 ORPrW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|-----------------------------|------------|----|------|------|-----|----|-----------------|
| High Speed 5p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (B) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (D) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (E) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (F) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (G) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (H) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (A) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|------------------------------------|---------|----|------|---|-----|---|------------------------------|
| High Speed 8p (White) (B) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (A) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (B) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYKOrRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (Primer) | 720x600 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 8p (A) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 8p (B) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (E) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (F) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (C) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (D) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (E) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (F) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (D) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (E) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (F) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White HD) (A) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |

| | | | | | | | |
|--|-----------|----|------|---|-----|---|------------------------------|
| High Speed 9p (White HD) (B) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (C) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (D) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYKOrRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh HD) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (Primer) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| Standard 16p (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (C) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| Standard 16p (White) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| Standard 16p (White HD) (A) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (B) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| Standard 16p (CMYKOrRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYKRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| Standard 12p (A) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 12p (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |

| | | | | | | | |
|--------------------------------------|-----------|----|-----|---|-----|---|------------------------------|
| Standard 16p (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (B) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| Standard 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| Standard 16p (White) (D) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| Standard 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (C) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (White HD) (D) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| Standard 16p (CMYKOrRe->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKRe->Wh) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYKOrRe->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYKRe->Wh HD) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 30p (White HD) (A) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| High Quality 30p (White HD) (B) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| Best Quality 30p (CMYKOrRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYKRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYK->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |

Roland TrueVIS LG-300 ORGIW / Roland TrueVIS LG-540 ORGIW / Roland TrueVIS LG-640 ORGIW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|-----------------------------|------------|----|------|------|-----|----|-----------------|
| High Speed 5p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (B) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 5p (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (D) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (E) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (F) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (G) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (H) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|--|---------|----|------|---|-----|---|------------------------------|
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (C) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (D) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (A) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) (B) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White HD) (A) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (White HD) (B) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (A) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) (B) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYKOrRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYKOrRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYKOrRe->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYKRe->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->GlossVarnish) | 720x600 | 30 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 6p (CMYKOrRe->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (A) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 8p (B) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (E) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (F) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (C) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (D) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (E) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (F) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (C) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (D) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|---|---------|----|------|---|-----|---|------------------------------|
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (D) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (E) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (F) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White HD) (A) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (White HD) (B) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (C) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (D) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYKOrRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKOrRe->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYKRe->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYKRe->Wh HD) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->GlossVarnish) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (B) | 720x900 | 20 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Generic with special effects |
| High Speed 8p (CMYKOrRe->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKOrRe->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKOrRe->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |

| | | | | | | | |
|---|-----------|----|------|---|-----|---|------------------------------|
| High Speed 12p (CMYKOrRe->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYKRe->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYKRe->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (GlossVarnish) (A) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Speed 8p (GlossVarnish) (B) | 720x900 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Speed 12p (MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (MatteVarnish) (B) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Quality 16p (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (C) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYKOrRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKOrRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKOrRe->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 10p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| Standard 12p (GlossVarnish) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| High Quality 16p (MatteVarnish) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (MatteVarnish) (B) | 720x1200 | 10 | 677 | 2 | SML | 8 | Special effects |
| Standard 12p (A) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| Standard 12p (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| High Quality 16p (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (B) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (C) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |

| | | | | | | | |
|---|-----------|----|-----|---|-----|---|------------------------------|
| High Quality 16p (White) (D) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (C) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (D) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYKOrRe->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKOrRe->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKOrRe->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYKOrRe->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYKRe->Wh HD) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| Standard 12p (CMYK->GlossVarnish) | 1200x1200 | 20 | 406 | 2 | SML | 8 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 1200x1200 | 10 | 406 | 2 | SML | 8 | Generic with special effects |
| Standard 12p (CMYKOrRe->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKOrRe->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYKRe->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Standard 12p (CMYK->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| Best Quality 30p (White HD) (A) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| Best Quality 30p (White HD) (B) | 1200x1200 | 10 | 508 | 3 | SML | 7 | Special effects |
| Best Quality 30p (CMYKOrRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYKRe->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |
| Best Quality 30p (CMYK->Wh HD) | 1440x1500 | 10 | 508 | 3 | SML | 7 | Generic with special effects |

Roland TrueVIS LG-300 GIW / Roland TrueVIS LG-540 GIW / Roland TrueVIS LG-640 GIW:

| Print Mode | Resolution | FS | SS | Pass | DS | DT | Media Type |
|--------------------------------|------------|----|------|------|-----|----|------------------------------|
| High Speed 5p | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 6p (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (C) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 6p (White) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 6p (White) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 8p (White) | 720x600 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 6p (White HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 8p (White HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 6p (CMYK->Wh) (A) | 720x600 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 6p (CMYK->Wh) (B) | 720x600 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (CMYK->Wh) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |

| | | | | | | | |
|---|----------|----|------|---|-----|---|------------------------------|
| High Speed 6p (CMYK->Wh HD) | 720x600 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->Wh HD) | 720x600 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 6p (CMYK->GlossVarnish) | 720x600 | 30 | 812 | 2 | SML | 2 | Generic with special effects |
| High Speed 6p (CMYK->MatteVarnish) | 720x600 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p | 720x900 | 30 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic |
| High Speed 9p (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic |
| High Speed 12p (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Speed 12p (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic |
| High Speed 9p (White) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 9p (White) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Speed 12p (White) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Special effects |
| High Speed 9p (White HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Speed 12p (White HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Special effects |
| High Speed 9p (CMYK->Wh) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->Wh) (C) | 720x900 | 30 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->Wh HD) | 720x900 | 20 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (A) | 720x900 | 10 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 12p (CMYK->Wh HD) (B) | 720x900 | 30 | 677 | 2 | SML | 7 | Generic with special effects |
| High Speed 8p (CMYK->GlossVarnish) | 720x900 | 20 | 812 | 2 | SML | 2 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->GlossVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 2 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->GlossVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 2 | Generic with special effects |
| High Speed 8p (CMYK->MatteVarnish) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (A) | 720x900 | 20 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 9p (CMYK->MatteVarnish) (B) | 720x900 | 20 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Speed 12p (CMYK->MatteVarnish) (B) | 720x900 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Speed 8p (GlossVarnish) (A) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Speed 8p (GlossVarnish) (B) | 720x900 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Speed 12p (MatteVarnish) | 720x900 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic |
| High Quality 16p (White) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYK->Wh) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) | 720x1200 | 10 | 677 | 2 | SML | 7 | Generic with special effects |

| | | | | | | | |
|---|-----------|----|------|---|-----|---|------------------------------|
| High Quality 16p (CMYK->GlossVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Generic with special effects |
| Standard 10p (GlossVarnish) | 720x1200 | 10 | 1016 | 2 | SML | 2 | Special effects |
| Standard 12p (GlossVarnish) | 720x1200 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Quality 16p (MatteVarnish) (A) | 720x1200 | 10 | 1354 | 2 | SML | 1 | Special effects |
| High Quality 16p (MatteVarnish) (B) | 720x1200 | 10 | 1016 | 2 | SML | 2 | Special effects |
| High Quality 12p | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic |
| High Quality 16p | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic |
| High Quality 16p (White) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Special effects |
| High Quality 16p (White) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Special effects |
| High Quality 16p (White HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (White HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Special effects |
| High Quality 16p (CMYK->Wh) (A) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh) (B) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (A) | 1200x1200 | 10 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 16p (CMYK->Wh HD) (B) | 1200x1200 | 20 | 406 | 2 | SML | 7 | Generic with special effects |
| High Quality 12p (CMYK->GlossVarnish) | 1200x1200 | 20 | 609 | 2 | SML | 2 | Generic with special effects |
| High Quality 16p (CMYK->GlossVarnish) | 1200x1200 | 10 | 609 | 2 | SML | 2 | Generic with special effects |
| High Quality 12p (CMYK->MatteVarnish) | 1200x1200 | 20 | 677 | 2 | SML | 1 | Generic with special effects |
| High Quality 16p (CMYK->MatteVarnish) | 1200x1200 | 10 | 812 | 2 | SML | 1 | Generic with special effects |

Dot Type Information:

ECO-UV5P INK

| Dot Type | | Small | Medium | Large |
|----------|---------|-------|--------|-------|
| 1 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 13.40 |
| | Gloss | 4.20 | 8.70 | 12.50 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 2 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 13.40 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 3 | Cyan | 4.20 | 8.70 | 16.80 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 13.40 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 16.80 |
| 4 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 18.00 |
| | Gloss | 4.20 | 8.70 | 12.50 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 5 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 18.00 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 6 | Cyan | 4.20 | 8.70 | 16.80 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 18.00 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 16.80 |
| 7 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 12.50 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 8 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 13.40 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 12.50 |

| Dot Type | | Small | Medium | Large |
|----------|---------|-------|--------|-------|
| 9 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 10 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 18.00 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 11 | Cyan | 4.20 | 8.70 | 12.50 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 12.50 |
| 12 | Cyan | 4.20 | 8.70 | 16.80 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 16.80 |
| | Primer | 4.20 | 8.70 | 16.80 |
| 13 | Cyan | 4.20 | 8.70 | 16.80 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 18.00 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 16.80 |
| 14 | Cyan | 4.20 | 8.70 | 16.80 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 16.80 |
| 15 | Cyan | 4.20 | 8.70 | 25.00 |
| | Magenta | | | |
| | Yellow | | | |
| | Black | | | |
| | Orange | | | |
| | Red | | | |
| | White | 4.90 | 9.50 | 26.80 |
| | Gloss | 4.20 | 8.70 | 25.00 |
| | Primer | 4.20 | 8.70 | 25.00 |